THE FINEST CRAFT BEERS ARE MADE FROM HOPS, MALTED GRAIN AND YEAST. THE GRAINFATHER OFFERS YOU INFINITE POSSIBILITIES JUST LIKE THE PROFESSIONAL BREWER.

THIS INSTRUCTION MANUAL WILL GUIDE YOU THROUGH EVERYTHING YOU NEED TO BREW YOUR FIRST BEER FROM GRAIN AT HOME.

PLEASE ALSO TAKE A MOMENT TO VISIT OUR WEBSITE AND YOUTUBE CHANNEL FOR SUPPLEMENTARY INSTRUCTIONAL MATERIAL.

www.grainfather.com
www.youtube.com/user/Grainfather

INDEX

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety information</td>
<td>p.1</td>
</tr>
<tr>
<td>Technical specifications</td>
<td>p.1</td>
</tr>
<tr>
<td>Anatomy/Schematics</td>
<td>p.2</td>
</tr>
<tr>
<td>GETTING STARTED</td>
<td></td>
</tr>
<tr>
<td>Recirculation pipe</td>
<td>p.3</td>
</tr>
<tr>
<td>Control box</td>
<td>p.3</td>
</tr>
<tr>
<td>Discharge pipe</td>
<td>p.4</td>
</tr>
<tr>
<td>Boiler and inner basket</td>
<td>p.5</td>
</tr>
<tr>
<td>Counter flow wort chiller</td>
<td>p.6</td>
</tr>
<tr>
<td>OPERATING INSTRUCTIONS</td>
<td></td>
</tr>
<tr>
<td>Controller operation</td>
<td>p.7</td>
</tr>
<tr>
<td>Element variation switch</td>
<td>p.7</td>
</tr>
<tr>
<td>MAKING THE BEER</td>
<td></td>
</tr>
<tr>
<td>Mashing</td>
<td>p.8-9</td>
</tr>
<tr>
<td>Sparging</td>
<td>p.10</td>
</tr>
<tr>
<td>Boiling</td>
<td>p.11</td>
</tr>
<tr>
<td>Cooling</td>
<td>p.11</td>
</tr>
<tr>
<td>Cleaning</td>
<td>p.12</td>
</tr>
<tr>
<td>FERMENTING AND BEYOND...</td>
<td></td>
</tr>
<tr>
<td>Fermenting/Bottling/Kegging</td>
<td>p.13</td>
</tr>
<tr>
<td>ADDITIONAL INFORMATION</td>
<td></td>
</tr>
<tr>
<td>Final Volume/Small Grain Bills/Grain/Distilling</td>
<td>p.14</td>
</tr>
<tr>
<td>Brewing calculations</td>
<td>p.15</td>
</tr>
<tr>
<td>Complete your brewery setup</td>
<td>p.16</td>
</tr>
<tr>
<td>Glossary, legality and guarantee</td>
<td>p.17</td>
</tr>
</tbody>
</table>
SAFETY INFORMATION

The Grainfather has been developed for small batch beer brewing. Please only use it for its intended purpose.

GENERAL SAFETY NOTES

- Read all instructions before using the Grainfather.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- This appliance is intended to be used in household and similar applications such as staff kitchen areas in shops, offices and other working environments; farm houses and by clients in hotels, motels and other residential type environments; bed and breakfast type environments; catering and similar non-retail applications.
- Always unplug the unit before cleaning, during storage or in the event of a fault.
- To protect against fire, electric shock and injury, do not immerse cord/plugs in water or other liquid.
- The boiler, lid and pipes reach temperatures up to 212°F (100°C) and therefore must be handled with caution. Never move the unit while it is in operation.
- The handle on the side is only meant for transportation once the Grainfather is empty and in a cooled, non-use state.
- Save these instructions for future reference.

Safety Cutout – the Grainfather features a boil dry protection system, which will automatically switch off the element if the water level is too low. To reset the safety cutout, switch off and unplug the unit. Empty out any liquid and press the reset button located at the bottom, underneath the boiler.

DISPOSAL

Please protect our environment by properly disposing of the unit. Electronic devices should not be disposed of as household refuse. Take note of the recycling symbol on any plastic parts before disposing. Please use proper facilities when disposing of the unit. More information regarding this can be found from your local or district municipal administration.

---

### TECHNICAL SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>TOTAL WEIGHT</td>
<td>22 lb (10 kg)</td>
</tr>
<tr>
<td>CAPACITY</td>
<td>7.9 US Gal (30 L)</td>
</tr>
<tr>
<td>DIMENSIONS</td>
<td>29 x 15” (733 x 386 mm)</td>
</tr>
<tr>
<td>STAINLESS STEEL GRADE</td>
<td>304</td>
</tr>
<tr>
<td>MAGNETIC DRIVE PUMP</td>
<td>5 Watt, 1,800 RPM</td>
</tr>
<tr>
<td>POWER</td>
<td>US/CANADA 120V 1,600 Watts</td>
</tr>
<tr>
<td></td>
<td>NZ/AU/UK 220-240V 2,000 Watts</td>
</tr>
</tbody>
</table>
1. Pump cover
2. Pump screw
3. Pump screw
4. Pump
5. Pump housing
6. Pump silicone tube top
7. Pump silicone tube bottom
8. Pump inlet pipe
9. Reset switch
10. Thermometer probe cover nut
11. Thermometer probe cover
12. Element cover
13. Filter inlet
14. Filter
15. Silicone tube fixing ring
16. Bottom boiler bracket
17. Discharge pipe
18. Discharge pipe nut
19. Top boiler bracket
20. Discharge pipe screw
21. Ball valve
22. Safety valve seal
23. Safety valve
24. O ring
25. Recirculation pipe
26. Silicone hose
27. Tempered glass lid
28. Boiler body
29. Control box cover
30. Control box
31. Pump plug
32. Heating element plug
33. Inner basket lifting handle
34. Inner basket
35. Grain stopper
36. Overflow inlet
37. Top perforated plate seal
38. Top perforated plate
39. Top overflow pipe
40. Bottom overflow pipe
41. Bottom perforated plate seal
42. Bottom perforated plate
43. Overflow nut
GETTING STARTED

UNPACK THE GRAINFATHER FROM THE BOX. LAY OUT ALL OF THE COMPONENTS.
TOOLS REQUIRED FOR ASSEMBLY: PHILLIPS HEAD SCREWDRIVER.

IMPORTANT TO READ BEFORE STARTING YOUR BREW

- READ P.12 FOR HOW TO CLEAN YOUR GRAINFATHER AND OTHER EQUIPMENT. THIS IS IMPORTANT BEFORE THE FIRST USE TO REMOVE ANY PROCESSING OILS USED IN MANUFACTURING.
- READ P.10 TO CHOOSE YOUR METHOD OF SPARGING.
- READ P.14 IF YOU ARE DOING A SMALL GRAIN BILL, UNDER 9.9 LB (4.5 KG) BEFORE DOING THE MASH.

ASSEMBLING THE RECIRCULATION PIPE

Check that an O ring (24) is fitted into the plastic knob underneath the rolled groove of the pipe. Then put the silicone hose (26) over the barbed end of the recirculation pipe. Put aside until needed during mashing.

ASSEMBLING THE CONTROL BOX

Unpack the control box (30) from its carton and lock it in place. The studs on the back of the control box go into the holes in the metal bracket. Feed the cords from the control box through the handle. NOTE: You will have two spare screws included, you can use these to permanently attach your control box if you wish.

Plug the cord from the pump into the pump inlet underneath the control box, do the same for the plug coming from the boiler. The plug exiting the pump is the pump plug, the plug exiting the boiler base is the heating element plug. NOTE: You are likely to want to lift the unit up to insert this, but remember it is best to brew with the Grainfather on the floor due to heavy lifting later on.
ASSEMBLING DISCHARGE PIPE

1. Unpack the discharge pipe (17). Drop it down through the holed bracket in the side of the boiler.
2. Take the silicone tube fixing ring (15) and push this over the pump silicone tube.
3. Insert the discharge pipe into the pump silicone tube top (6). It will be a tight fit so it helps to dip the bottom of the discharge pipe in some boiling water so it slides in easier.
4. Push the silicone tube fixing ring up so that it goes over the top roll of the silicone tube. This will make it water-tight.
5. Take the screw (20) and nut (18) and secure the discharge pipe (17) to the top boiler bracket (19).

NOTE:
It is good practice to take apart the valve assembly and give it a good clean after a brew and to make sure it is clear from any debris.

DISCHARGE PIPE OPERATION

WITH NO INSERT (IE RECIRCULATION PIPE) THE SPRING AUTOMATICALLY SHUTS OFF ANY FLOW OUT OF THE VALVE.

If at any stage the valves block up, switch off the pump, take the valves apart and clean them.

NOTE: It is good practice to take apart the valve assembly and give it a good clean after a brew and to make sure it is clear from any debris.
ASSEMBLING THE BOILER AND INNER BASKET

1. INSTALL THERMOMETER PROBE COVER

Take the thermometer probe cover (11) and the thermometer probe cover nut (10) and assemble it as shown in the diagram. Make sure the nut is tightly screwed on.

2. INSTALL THE PUMP FILTER

To install the filter (14) insert the silicone tube into the hole of the filter, make sure the hole in the silicone tube is facing down. Push it in so that the stainless filter sits in the groove in the silicone tube. Push the round silicone piece onto the open side of the filter. Now install the filter onto the boiler by pushing the silicone tube over the pump inlet.

3. INSERT THERMOMETER PROBE

Fit the thermometer probe into the thermometer probe cover (11).

4. INSTALL BOTTOM PERFORATED PLATE

Push the bottom perforated plate (42) all the way down into the inner basket (34). Push down on the sides to ensure it is level. **NOTE:** You may need to be firm when pushing it down, it is designed to be tight fitting.

5. INSTALL BOTTOM OVERFLOW PIPE

Remove the overflow nut (43) from the bottom overflow pipe (40). Place the bottom overflow pipe (40) into the hole in the bottom perforated plate (42). Secure the pipe by screwing on the overflow nut (43) finger tight.

6. INSTALL TOP OVERFLOW PIPE

Push the top overflow pipe (39) over the bottom overflow pipe (40). Make sure the wire springs are facing down.
Your counter flow wort chiller will come with 4 hoses already connected to connections A, B, C and D. **NOTE:** The cold water from your tap flows one way and the hot wort flows the other way.

**INSTALL THE COOLER CONNECTION**

Screw the plastic knob onto the discharge pipe to connect your counter flow wort chiller to the Grainfather. Check to ensure there is an O-ring installed underneath the plastic knob.

**CHILLER**

Make sure you are brewing within reach of a water source. Follow the above diagram to set up the tap adaptors. Connect the end of hose at connection B to the hose tail.

This image shows how the chiller sits on the Grainfather.
OPERATING INSTRUCTIONS

CONTROLLER OPERATION

ELEMENT VARIATION SWITCH

When the switch is set to ‘Mash’ the element is reduced to 600 watts. When set to ‘Normal’ it runs on 1600 watts. Set the switch to ‘Mash’ during the “saccharification rest” and you are wanting to keep the temperature very stable. Switch to ‘Normal’ during “ramp up” between rests and when you are looking to boil.

PLEASE NOTE

This feature helps maintain a steady temperature in the Grainfather during mashing. Because we have used a very robust element to spread the heat evenly to avoid scorching, there is a lot of latent heat in the element when it reaches its input temperature. Using just 600 watts to maintain the temperature reduces any temperature overrun.

LOCATION

Mounted in the plastic base is the element variation switch. This switch controls the heat supplied by the element. This switch should be set to ‘Normal’ except during the mash stage.

SETTING THE GRAINFATHER TO MASH

1. Push the switch to the ‘Mash’ position.
2. Press the ‘Set’ button and hold down for 3 seconds.
3. Use the up/down arrows to input desired temperature.
4. Push and hold the ‘Set’ button again for 3 seconds. The screen will display the temperature the unit is at. Once it reaches your input temperature it will maintain that temperature until reset.

SETTING THE GRAINFATHER TO BOIL

1. Set the switch to the boil position. The device will bypass the temperature controller and come to the boil.
2. When the unit comes to the boil it will beep. You can stop the beeping by pressing the ‘Power’ button.
3. Be very attentive as the mash comes to the boil, as you need to stir the “hot break” into the wort to ensure it doesn’t boil over. The beeping helps remind you to stir and pat down any foam during the initial stage of boiling to prevent a boil over.
These are general instructions. Please use in conjunction with your all grain recipe kit instructions, if you have one.

1. **MASH WATER CALCULATION**

   **FORMULA**
   
   \( \text{Grain weight in lb} \times 0.34 + 0.9 \text{ US Gal} \)
   
   =
   
   volume of mash water in US Gal to add to boiler

   **EXAMPLE:** (12 lb of grain)
   
   \( 12 \times 0.34 + 0.9 = 4.98 \text{ US Gal} \)

   You must always use this calculation to work out how much water you need for the mash when using the Grainfather (no matter what recipe you use).

2. **ADD WATER TO THE BOILER**

   Add the required amount of mash water to the boiler body (28). Make sure the inner basket (34) is removed so that the scale on the inside of the boiler is visible.

3. **SET MASHING TEMPERATURE**

   Input the temperature you want to mash at making sure the 'Mash'/Boil switch is in the 'Mash' position. Ensure the element variation switch is in the 'Normal' position.

4. **REPLACE THE INNER BASKET**

   Replace the inner basket (34) making sure the top overflow pipe (39) is fully extended.

5. **COVER OVERFLOW TOP PIPE**

   Place the grain stopper (35) into the top overflow pipe (39). The grain stopper has a rolled edge to show the maximum level the top overflow pipe can extend without pulling it off.

6. **ADD GRAIN**

   Once the control box indicates the correct mash temperature (from your recipe), slowly add the grain to the inner basket (34), stirring well to avoid any dry clumps.
Fit the top perforated plate (38) until it reaches the top of the grain bed, it should just rest against the grain, do not compress the grain. Make sure the plate is level so it does not tilt during operation.

**INSTALL TOP PERFORATED PLATE**

Fit the overflow inlet (36) onto the top overflow pipe (39) and press down until it fits into the hole in the top perforated plate (38). **NOTE:** Do not press down hard.

**INSTALL OVERFLOW INLET**

Switch on the pump. The wort flowing through the recirculation pipe should fill up on top of the top perforated plate. The grain will be at a colder temperature than the water, it is normal for the temperature to fluctuate by a degree or two. It will heat back to the correct temperature. Switch the element variation switch to ‘Mash’ when required by the following table.

**TURN ON THE PUMP**

Place the tempered glass lid (27) on the boiler. **NOTE:** the clips should not be used to secure the lid, these are for when using the distilling attachment only.
Screw the recirculation pipe (25) onto the discharge pipe (17). Make sure it is threaded on correctly. The silicone hose (26) should go through the hole in the glass lid and rest on the top perforated plate (38).

**ATTACH THE RECIRCULATION PIPE**

**STEP MASHING & THE ELEMENT VARIATION SWITCH**

Use the below table during mashing. **NOTE:** Some recipes will not require all four of these steps.

<table>
<thead>
<tr>
<th>Steps</th>
<th>Temperature to reach (see your recipe)</th>
<th>When going up to temperature</th>
<th>When input temperature is reached</th>
</tr>
</thead>
<tbody>
<tr>
<td>Beta Glucan Rest</td>
<td>Approx 113-122°F (45-50°C)</td>
<td>‘Normal’ (1.6KW)</td>
<td>‘Normal’ (1.6KW)</td>
</tr>
<tr>
<td>Protein Rest</td>
<td>Approx 122-131°F (50-55°C)</td>
<td>‘Normal’ (1.6KW)</td>
<td>‘Normal’ (1.6KW)</td>
</tr>
<tr>
<td>Saccharification Rest</td>
<td>Approx 149-161.6 °F (65-72°C)</td>
<td>‘Normal’ (1.6KW)</td>
<td>‘Mash’ (600W)</td>
</tr>
<tr>
<td>Mash Out</td>
<td>Approx 167°F (75°C)</td>
<td>‘Normal’ (1.6KW)</td>
<td>‘Normal’ (1.6KW)</td>
</tr>
</tbody>
</table>

Follow your recipe instructions for mashing out.
Sparging

**OPTION 1**

**SPARGE WATER HEATER**

Sparge option 1 is a separate heating vessel to heat up the sparge water. When using the Grainfather Sparge Water Heater, it can take about 20 minutes to heat 4.75 US Gal (18 L) of water to 167°F (75°C). Start heating your water with enough time to coincide with time to begin sparging. It is often best to begin heating once you’ve completed mashing. This urn has a keep warm feature, so if you reach desired temperature early it will maintain that temperature.

**OPTION 2**

**STAINLESS STEEL FERMENTER**

Sparge option 2 is an option if you have a stainless steel fermenter. Before starting the mash, bring the required amount of sparge water to the boil in the Grainfather. Then use the recirculation pipe to pump this water into the fermenter. Seal the fermenter and when you are ready to sparge the water should be cooled to 167ºF (75ºC). To moderate the water temperature in the fermenter, boil more water in a kettle and add.

1. **SPARGE WATER CALCULATION**

   **FORMULA**
   
   \[
   \text{sparge water volume in US Gal} = (7.4 - \text{mash water volume in US Gal}) + (\text{grain bill in lb} \times 0.1)
   \]

   (for a final volume of 6 US Gal. If you would like a 5 US Gal final volume, substitute the 7.4 figure for 6.4)

   **EXAMPLE:** (12 lb of grain)
   
   \[
   (7.4 - 4.98) + (12 \times 0.1) = 3.62 \text{ US Gal}
   \]

   Use this calculation to work out how much sparge water you need (assuming you want to collect 7.4 US Gal preboil). In this formula the number 7.4 = preboil volume in US Gal. If you would like to do a smaller batch swap this figure for your preboil volume figure in US Gal (usually your desired final volume in US Gal + 1.4 US Gal (which is lost during the boil and in the trub)). The 0.1 figure is accounting for the loss of water absorbed into your grain.

2. **LIFT THE BASKET**

   Fit the inner basket lifting handle (33) into the holes of the inner basket. Lift the inner basket and twist it 90 degrees to rest it on the support ring located at the top of the boiler.

3. **LOCK BASKET AND SPARGE**

   Allow the mash liquid to drain into the boiler, gently press the top perforated plate (38) down until it comes to rest against the grain (NOTE: this may be a little hot). Gently pour the prepared sparge water over the grain. Keep the water level approx 0.4” (10 mm) above the plate at all times for an even sparge. **NOTE:** Discard the used grain responsibly, it can make great compost or chicken feed.
After all of the sparge water has drained through the grain, remove the basket and set the controller to ‘Boil’.

Make sure the element variation switch is set to ‘Normal.’

**NOTE:**

The controller will read ‘0’ then ‘HH’ when it reaches boil and will beep. To stop the beeping, press the set button.

As the wort comes to a boil, the proteins will foam up. You will need to gently stir the foam for 5 - 10 minutes until it stops foaming.

---

**BOILING**

1. **SWITCH TO BOIL**
   
   After boiling refit the tempered glass lid (27). Rest the counter flow wort chiller on the glass lid. Screw the plastic knob onto the discharge pipe (17). Insert the ‘cold wort out’ hose (connection D) into the hole in the tempered glass lid (27). Turn the pump ‘On’ to recirculate the wort back into the boiler to sterilise the inside of the coil. Recirculate for at least 5 minutes.

2. **PLEASE NOTE**
   
   1. As your wort comes to boil, foam will appear, use your paddle to gently stir and pat this down so it does not foam over.
   2. At the start of the boil some nutrients/proteins may collect ion the base and it is important to disperse it. Lightly scrape the element on the base of the boiler with your paddle. It also helps to do this a few times throughout the boil. This will prevent the boiler from performing the Safety Cutout procedure (see p.1).
   3. During the boil, do not replace the tempered glass lid (27), as you may cause a boil over and removing the lid may become dangerous.

3. **ADD HOPS AND TAKE READINGS**
   
   **NOTE:**
   
   Give the wort a good stir before taking the preboil SG reading.

   While the wort boils, add your hop additions as instructed on your recipe. Boil times are usually between 60 - 90 minutes.

---

**COOLING**

1. **CONNECT THE WORT HOSE**
   
   After boiling refit the tempered glass lid (27). Rest the counter flow wort chiller on the glass lid. Screw the plastic knob onto the discharge pipe (17). Insert the ‘cold wort out’ hose (connection D) into the hole in the tempered glass lid (27). Turn the pump ‘On’ to recirculate the wort back into the boiler to sterilise the inside of the coil. Recirculate for at least 5 minutes.

2. **CONNECT THE TAP WATER HOSE**
   
   The two long hoses on the chiller (connection B and C) are the tap water hoses. Connect hose at connection B to your tap adaptor, this is where cold water goes in. Hose at connection C is where the water drains out. This will come out hot as the water flows through the chiller.

3. **PUMP WORT INTO FERMENTER**
   
   Turn the cooling water on. Once the ‘cold wort out’ hose runs cold, switch the pump ‘Off’ and place it inside the clean and sterilized fermenter. Always try to keep the fermenter sealed. Add yeast as instructed on recipe. Take an OG reading of cold wort.
The Grainfather High Performance Cleaner is a CIP (Clean in Place) cleaner specially formulated to work with hard and soft metals that the Grainfather and the chiller both have. If you cannot get hold of this, PBW cleaner is also a great alternative.

1. **YOU WILL NEED**

Empty out the trub by tipping it down a drain. Remove the pump filter and rinse it, replace it again after rinsing. Fill the boiler up with 1.98 US Gal (7.5 L) of water. Add 1 oz (30 ml) of cleaner.

2. **EMPTY THE TRUB, ADD WATER AND CLEANER**

Connect the counter flow wort chiller as you would normally. Set the controller temperature to 131°F (55°C). Place the ‘cold wort out’ (connection D) hose from the chiller through the hole in the glass lid and let the cleaner recirculate through the chiller for 5 minutes.

3. **RECIRCULATE THROUGH THE CHILLER**

After 5 minutes remove the chiller and connect the recirculation arm. Recirculate the cleaner for another 10 minutes.

4. **RECIRCULATE CLEAN WATER**

Empty the cleaner and fill the boiler with clean cold water. Scrub the bottom and sides of the boiler with a soft bristle brush. Make sure to recirculate water through the chiller and recirculation pipe.

5. **RECIRCULATE CLEAN WATER**

Do not leave any water sitting in the copper pipe of the chiller (see the cleaning video on the website). Dry all surfaces before storing. Remember to also clean all other pieces of equipment you have used during the process including the inner basket. To clean and sterilise extra equipment you can use Mangrove Jack’s two part cleaning system - Cold Water Cleaner Detergent and No Rinse Steriliser.
FERMENTING

1. Now that the wort has been transferred into the fermenter, it is important to pitch the yeast immediately. This is to avoid any chance of bacteria infecting the beer. Depending on what style of beer you are making, you will use a different strain of yeast and fermentation temperatures.

<table>
<thead>
<tr>
<th>Beer Style</th>
<th>Recommended Fermentation Schedule</th>
<th>Usual Fermentation Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ales</td>
<td>1-2 weeks in fermenter, 2-3 weeks in bottles or keg</td>
<td>64.4-71.6°F (18 – 22°C)</td>
</tr>
<tr>
<td>Strong Ales</td>
<td>2 weeks in fermenter, 2 weeks in bottles or keg</td>
<td>64.4-71.6°F (8 – 22°C)</td>
</tr>
<tr>
<td>Lagers</td>
<td>3 weeks in fermenter, 5-7 weeks in bottles or keg</td>
<td>59°F (15°C) until low krausen – 48 hours 50°F (10°C) for 3 weeks 60.8°F (16°C) for 48 hours 35.6°F (2°C) for 5 – 7 weeks</td>
</tr>
<tr>
<td>Bavarian Wheat Beers</td>
<td>1-2 weeks in fermenter, 1-2 weeks in bottles or keg</td>
<td>64.4-86°F (18 – 30°C)</td>
</tr>
</tbody>
</table>

For more information on fermentation, visit the Grainfather website click on ‘Brewing Info’ and see the Mangrove Jack’s Dried Yeast booklet. The booklet will provide you with all the information you need to know about yeast, flavors and fermentation.

2. Seal the lid, half fill an airlock with water and push it in place and leave to ferment.
3. At approximately 7-10 days of fermentation, for most beers (check your recipe), use a hydrometer to measure your SG. Fermentation is complete when your SG has been stable for 2 consecutive days.
4. When fermentation is complete, transfer the beer to a secondary fermenter and add 1 sachet of Mangrove Jack's Beer Finings. Leave this for 2 days to clear. If you do not have a secondary fermenter add this to your fermenter you’re already using.

BOTTLING

You will need to have approximately 30 x 750 ml bottles prepared for the beer. It is very important that bottles are cleaned and sterilized before filling them.

1. Fill a sink with 1.3 US Gal (5 L) of cold water and add 0.8 oz (25 g) of Mangrove Jack’s Cold Water Cleaner Detergent.
2. Dip each bottle into the solution and scrub with a bottle brush. Rinse with cold water.
3. Empty the cleaning solution and again fill the sink with 1.3 US Gal (5 L) of cold water. Add 0.8 oz (25 g) of Mangrove Jack’s No Rinse Steriliser. Dip each bottle into the solution, then leave to dry.
4. Either use a brew bottler/bottle wand or a syphon to transfer the beer into the bottles.
5. Add 0.2 oz (5 g) of white sugar or 2 carbonation drops into each bottle, to prime the brew, and seal.

KEGGING

1. Clean and sterilise your Kegerator and kegs as described in your Kegerator instructions.
2. Disconnect the keg and place it near the fermenter. Open the keg lid, let it lie over the opening to avoid oxygen from entering the keg.
3. Use a syphon to transfer the beer from the fermenter into the keg. Try to avoid the beer splashing as you do not want to introduce oxygen into the beer.
4. Seal the keg lid and connect it to the CO₂. Adjust the CO₂ pressure to 12 psi. Let the keg sit at this pressure for 4 -7 days before drinking.

FORCED CARBONATION

Forced carbonation is a technique of carbonating beer very quickly. When doing forced carbonation, there is always a risk of over carbonating the beer, so only force carbonate at your own risk.

1. Chill the keg in the Kegerator for 1 hour after transferring the beer.
2. Connect the CO₂ line and adjust the pressure to 35 psi. Shake the keg back and forth for 60 seconds.
3. Take of the CO₂ line, pull the purge valve on top of the keg lid to release some pressure. Be careful as it may foam.
4. Let the keg settle inside the Kegerator for 4 hours. Connect the CO₂ line back on at 8 – 10 psi and enjoy your beer.
**FINAL VOLUME IN FERMENTER**

If you collect 7.4 US Gal (28 L) after sparging, you will lose between 8 and 10% during boiling (usually around 3 US qt (3 L), record this as you do this so you can record how much you normally lose) and a further 2 US qt (2 L) in the Grainfather leaving you with approximately 6 US Gal (23 L) in the fermenter.

**IF YOU COLLECT TOO MUCH WORT**

Then you can boil for longer. This will mean more water will evaporate, giving you a higher OG.

**IF YOU DON’T COLLECT ENOUGH WORT**

Top up the boiler with water.

**NOTE:**

The longer you boil for the more water that will evaporate. This will give you a higher OG, meaning you will have a higher ABV percentage beer, but less volume of it.

---

**SMALL GRAIN BILLS BELOW 9.9 LB (4.5 KG)**

The Grainfather can handle grain bills of up to 19.8 lb (9 kg) but when you want to use a smaller grain bill below 9.9 lb (4.5 kg) the process will be slightly different. For grain bills below 9.9 lb (4.5 kg), you will need to add additional mash water.

1. Fill the boiler with the same amount of initial mash water based on the standard calculation:

   **FORMULA**
   
   \[
   \text{volume of mash water in US Gal to add to boiler} = \left( \frac{\text{Grain weight in lb}}{0.34} \right) + 0.9 \text{ US Gal}
   \]

   Add the grain and mix it in.

2. Fill the unit with additional water until the water level is just above the perforated plate. You must record how much water you add. And then you are ready to begin the mash.

3. Fit the top perforated plate (38) and overflow pipework (39 & 40). Depending on how small your grain bill is, the top perforated plate may not go down all the way to rest on top of the grain. This is fine, push it down as far as it will go.

4. Fill the unit with additional water until the water level is just above the perforated plate. You must record how much water you add. And then you are ready to begin the mash.

5. Use the standard sparge water calculation with the total mash water (original calculated amount + additional water added).

   **FORMULA**
   
   \[
   \text{sparge water volume in US Gal} = (7.4 - (\text{mash water volume in US Gal} + \text{additional water in US Gal})) + ((\text{grain bill in lb} \times 0.1))
   \]

---

**GRAIN**

It is important that the grain used for brewing is crushed to the correct consistency. If the grain is not crushed enough, not enough of the starches will be available for the enzymes to work. If the grain is over crushed, water will not be able to correctly flow through the grain and this can cause a ‘stuck’ mash.

**DISTILLING**

The Grainfather is also great for making whiskeys, and other spirits from grain. Once you have made your spirit wash and fermented it, the Pot Still attachments (Alembic Condenser and Dome Top) can be fitted to the top for distilling. Instructions for distilling are included with the alembic units. The clips on the boiler are for securing the Alembic Condenser and Dome Top.

Be aware that in New Zealand it is legal to distil your own spirits and liqueurs for personal consumption. However please note that in certain countries alcohol distillation may be illegal and you may require a licence. Ask for advice or contact your local Customs & Excise Department.
**GRAIN BILL**

The following instructions will show you how to work out the efficiencies and alcohol percentage of the beer. This example is based on a grain bill of 13.2 lb (6 kg) and 7.39 US Gal (28 L) in the boiler before starting the boil. You will be taking three gravity readings with every recipe you make.

- **Preboil SG** - reading after sparging.
- **OG** - reading of wort after boiling and what you get in your fermenter.
- **FG** - Final Gravity measurement taken at the end of fermentation.

**WORKING OUT BREW EFFICIENCY**

See our website for calculating this.

\[
\text{Efficiency} = \frac{(\text{OG} - \text{FG}) \times 131.25}{\text{Preboil Volume (US Gal)}}
\]

**EXAMPLE:**

\[
\text{After the beer has finished fermentation (when the airlock stops bubbling), you can take the FG reading. This is your final gravity reading and you can use this to work out the alcohol percentage of the beer.}
\]

\[
\text{ABV} = \frac{(\text{OG} - \text{FG}) \times 131.25}{\text{Preboil Volume (US Gal)}}
\]

**CALCULATING STANDARD DRINKS**

Amount of drink in litres (Vol) x ABV (%) x density of ethanol at room temperature (0.789).

**EXAMPLE:**

For 16.9 oz (500 ml) of beer which is 5% ABV.

\[
0.5 \times 5 \times 0.789 = 1.97
\]

This is approximately two standard drinks.

**PLEASE BE A RESPONSIBLE HOST**

Always calculate your beer’s alcohol percentage and make your guests aware of this. Drink high alcohol percentage beer with caution. Advise any friends that you are sharing your drinks with that the alcohol content of the beer may be higher than they are used to.
**STAINLESS STEEL FERMENTER**
Perfect for fermenting your wort. It is made of high grade 304 stainless steel, designed with a seamless interior making it easier to keep clean and sterile while fermenting. It will look great sitting next to your Grainfather.

**STILL SPIRITS POT STILL ATTACHMENTS**
Turn your Grainfather into a still to distil fine craft whiskeys, vodkas or other spirits made from grain using the Grainfather.

**KEGERATOR**
The ultimate way to serve your beer. Nothing is more professional and satisfying than having your own craft beer on tap and saving hours on bottling time!

**CO₂ CYLINDER**
A full, high quality CO₂ cylinder to fit the cradle on the rear of your Kegerator. Finish the Kegerator off nicely and get pouring!

**SPARGE WATER HEATER**
The Sparge Water Heater is a separate heating vessel to heat up the sparge water. You will need the sparge water heated while you are mashing.

**GRAINBROTHER**
Purchase the Grainbrother and make a second brew concurrently. Once you have finished mashing your first brew, you can use the mash basket in your second boiler and start a second brew. This way you don’t need a second grain basket or counter flow wort chiller and can make two different brews in about seven hours.

*Not all products available in all markets.*
GLOSSARY

**ABV:** The measure of Alcohol by Volume.

**Beta Glucan Rest:** 97-131°F (36-45°C). The beta-glucanases/cytases enzymes which are part of the cellulose enzyme family will carve up the beta glucans in unmalted grains like wheat, rye, oatmeal and unmalted barley. If these gums aren’t broken up then the mash can become gummy and cause a stuck mash.

**Brewing Water:** Water is approx 90% of your beer, so it’s important to know its characteristics when brewing all grains. Although water is mainly H2O molecules, it also contains trace minerals which dictate its hardness and pH. Both have a great impact on enzyme efficiency and yeast activity. The pH and water hardness can be corrected by including additives, such as calcium sulphate, calcium chloride, calcium carbonate, potassium chloride, hydrochloric acid etc.

**Counter Flow Wort Chiller:** A heat exchanger that has the wort flowing one way and the cooling water flowing the other. The heat transfers from one liquid to another.

**EBC:** European Brewing Convention, Lovibond Scale. Used to determine the color of a beer. The higher the number the darker the beer.

**Enzymes:** Complex proteins that break down starch into simple and complex sugars. Different enzymes activate at different temperatures. The mash temperature is adjusted to activate the correct enzymes to leave a range of simple and complex sugars in a mash. Yeast can only consume relatively simple sugars so more complex sugars formed in the mash will result in a higher FG and more body in the beer. Simple sugars get converted to alcohol.

**Ferment:** The action of yeast converting sugars to alcohol and carbon dioxide.

**Fermenter:** A vessel to hold the brew. This can be either plastic, glass or stainless steel.

**Final Gravity (FG):** The measurement of gravity at the end of fermentation.

**Grain Bill:** The grains used in a recipe. The bigger the grain bill the higher the alcohol percentage.

**Hop Addition:** The quantity and type of hops added to a brew. Hop addition time is expressed as minutes from the end of the boil.

**Hydrometer:** A glass float with a graduated scale. If the liquid is water at 68°F (20°C) then it will measure 1.000. If the liquid contains sugar (malt) then the hydrometer will float higher in the liquid and the measurement will be higher than 1.000. During fermentation the sugars are converted to alcohol and this reduces the gravity.

**IBU:** International Bitterness Units. Used to determine the bitterness level of a beer. The higher the number, the more bitter the beer.

**Mash:** The mixture of grain and water. This is held at different temperatures throughout the process to activate different enzymes.

**Mash out:** This is to ramp the temperature up to 167°F (75°C) and allow the wort to recirculate for 10 minutes. This denatures the enzymes and prepares the grain for sparging.

**Original Gravity (OG):** The measurement of gravity at the beginning of fermentation.

**Protein Rest:** 113-131°F (45–55°C). Some European malts are not fully converted by the malthouse. If they aren’t the mash will benefit from a rest in this range. This helps improve the head retention and avoid chill haze.

**Refractometer:** An extremely useful tool to establish the Specific Gravity (SG) of the wort before and after fermentation. This instrument measures the refractive index of the wort/beer. The higher the index, the more sugar that is present. Results are often displayed in degree brix and SG. Refractive index of water is 0 degree brix, and 1.000 SG. You only need a few drops so it is quicker and more convenient than using a hydrometer.

**Saccharification Rest:** 131-162°F (55-72°C). The most used temperature for the saccharification rest is 153°F (67°C). There are two enzymes in play here. The Alpha amylase enzyme 149-162°F (65–72°C) and the Beta amylase enzyme 131-149°F (55–65°C). Both favor different temperature ranges. Generally the higher the temperature the more unfermentable sugars in your mash, which increases the body.

**Sparge:** The action of rinsing the grain with hot water after mashing. This ensures all of the sugars are extracted from the grain.

**Specific Gravity (SG):** The measurement of the density of a liquid. Measured with a hydrometer or refractometer.

**Step Mashing:** This is to mash in separate stages. The steps generally start with a protein rest and end with a saccharification rest. This method is used to achieve different characteristics in a beer.

**Trub:** This is the mixture of proteins and hops that remains in the boiler after the wort is pumped out through the chiller.

**Wort:** The liquid formed when water and grain are combined and held at the correct temperature for the enzymes to produce malt.

**Whirlpool:** After boiling has finished the wort can be stirred gently in one direction to create a whirlpool so that hops and trub collect in the centre of the boiler. The wort can then be run off into the fermenter leaving the trub behind. This isn’t really necessary with the Grainfather as the pump filter prevents this from being pumped into the counter flow wort chiller.

**GUARANTEE CONDITIONS**

- Statutory guarantee conditions apply. The guarantee period is 12 months from the date of purchase.
- A valid purchase receipt will need to be presented for any guarantee claims.
- No guarantee will be given for any defects due to non-compliance of the operating instructions, improper handling and/or treatment of the unit.
- Guarantee claims are excluded where any work has been performed on the unit by unauthorized parties. Should your product display any defects in the guarantee period, please contact us. For guarantee claims return the product to the dealer/agent of purchase. Please also get in contact with us and let us know what you think of this product by emailing our product development team at info@grainfather.com.